

USP 800: Beyond the Basics



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Disclosures



I do not have any commercial interest, financial relationships, or conflicts of interest to disclose in regards to the content of this presentation.

Objectives



- Explain the process of creating a hazardous drug list
- Understand the requirements for hazardous drug disposal and spill management
- Discuss the key components of USP 800 that impact nursing practice

Hazardous Drugs (HD) Handling Timeline



- 1983 - ASHP published its first guidance on hazardous drugs (HDs)
- 2004 - National Institute for Occupational Safety and Health (NIOSH) Alert: Preventing Occupational Exposure to Antineoplastic and Other Hazardous Drugs in Health Care Settings issued
- 2006 - ASHP Guidelines on Handling HD's created to harmonize with NIOSH
- 2008 - USP <797> revised and established many of the NIOSH recommendations as enforceable requirements
- 2016 - USP <800> Hazardous Drugs— Handling in Healthcare Settings published, 2019, December 1st – USP <800> becomes enforceable



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Exposure Risk



- Healthcare workers may be exposed to HDs at many points
 - Manufacturing
 - Distribution
 - Receipt
 - Storage
 - Transport
 - Compounding
 - Administration
 - Waste handling
 - Care of treated patients

Exposure Risk



- Study from 1999 at multiple cancer centers showed surface contamination with antineoplastic HDs in both compounding and infusion areas
- Measurable amounts of chemotherapy (cyclophosphamide, ifosfamide, and fluorouracil) were detected in 75% of the pharmacy wipe samples and 65% of the infusion area wipe samples
- A NIOSH-sponsored study published in 2010 looked at HD contamination and other risk points from the 1999 study
 - Found 75% of the pharmacy wipe samples and 43% of the infusion wipe samples
- Multiple other international studies showing similar results



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Routes of Exposure



- Inhalation
- Dermal absorption
 - Skin contact with contaminated surfaces is the primary route
- Accidental injection
- Ingestion

NIOSH HD list



- In 2014 NIOSH started producing their list in the current format with three groups:
 - Group 1: Antineoplastic drugs
 - Group 2: Non-antineoplastic drugs
 - Group 3: Reproductive risk

USP 800 HD List



- In 2016, USP Chapter 800 adopted the NIOSH HD list as the list of antineoplastic and other HDs that an organization should review
 - This list may be modified to include only the drugs that they handle and must be reviewed at least every 12 months
- When new agents or dosage forms are used by an organization it should be reviewed against the list

Assessment of Risk

- Determination of risk
- Requires review of
 - Available dosage forms
 - Packaging
 - Manipulation requirements
 - Risk of Exposure
 - PPE
 - Containment strategies



Approved/Effective Date:
Approved by:
Annual Review by:
Date Reviewed:

ASSESSMENT OF RISK FORM

TO BE COMPLETED FOR ANY DRUG BEING CONSIDERED FOR CONTAINMENT STRATEGIES THAT DIFFER FROM FULL NIOSH RECOMMENDATIONS, AS DEFINED IN USP GENERAL CHAPTER <800> HAZARDOUS DRUGS-HANDLING IN HEALTHCARE SETTINGS.

Drug Name		
Dosage Form	<input type="checkbox"/> Tablet / Capsule <input type="checkbox"/> Oral Liquid (commercial) <input type="checkbox"/> Compounded liquid	<input type="checkbox"/> Pre-filled syringe <input type="checkbox"/> Solution/powder for injection <input type="checkbox"/> Other:
NIOSH Category:	<input type="checkbox"/> Table 1: Antineoplastic Drugs that only require packaging or counting <input type="checkbox"/> Table 2: Non-antineoplastic Drugs <input type="checkbox"/> Table 3: Reproductive Toxin Drugs	
Description of Packaging	<input type="checkbox"/> Final dosage form, ready for dispensing directly to patient (<i>i.e., unit dose, unit-of-use</i>) <input type="checkbox"/> Bottle of [tablet/capsule/liquid] to be repackaged <input type="checkbox"/> Other:	
Description of Required Manipulation	<input type="checkbox"/> None (product available in ready-to-dispense package) <input type="checkbox"/> Repackaging only (e.g. counting; transfer container) <input type="checkbox"/> Other:	
Risk of Exposure	<input type="checkbox"/> Skin contact <input type="checkbox"/> Ingestion <input type="checkbox"/> Inhalation <input type="checkbox"/> Injection <input type="checkbox"/> Other (specify):	
Alternative Containment Strategies and/or Work Practice	<input type="checkbox"/> <u>Engineering Control</u> (<i>i.e., BSC, containment isolators, CSTDs, temporary designated prep. area</i>)	
	<input type="checkbox"/> <u>Administrative Control</u> (<i>i.e., educational materials, acknowledgement form, training</i>)	
	<input type="checkbox"/> <u>PPE Strategies</u> (<i>i.e., gloves, gowns, booties, head cover, face shield, eye protection, respirators</i>)	
Recommendation	<input type="checkbox"/> Follow all containment requirements (as per USP<800>) <input type="checkbox"/> Follow alternative containment strategies documented above	
<small>AoR = assessment of risk; API = active pharmaceutical ingredient; CSTD = closed system drug-transfer device; HD = hazardous drug; MSHG = Manufacturer Suggested Safe Handling Guideline; NIOSH = National Institute for Occupational Safety and Health; PPE = personal protective equipment; USP = U.S. Pharmacopeia</small>		

Drug Name	Divalproex	
Dosage Form	<input checked="" type="checkbox"/> Tablet / Capsule <input checked="" type="checkbox"/> Oral Liquid (commercial) <input type="checkbox"/> Compounded liquid	<input type="checkbox"/> Pre-filled syringe <input checked="" type="checkbox"/> Solution/powder for injection <input type="checkbox"/> Other:
NIOSH Category:	<input type="checkbox"/> Table 1: Antineoplastic Drugs that only require packaging or counting <input checked="" type="checkbox"/> Table 2: Non-antineoplastic Drugs <input type="checkbox"/> Table 3: Reproductive Toxin Drugs	
Description of Packaging	<input checked="" type="checkbox"/> Final dosage form, ready for dispensing directly to patient (<i>i.e., unit dose, unit-of-use</i>) <input checked="" type="checkbox"/> Bottle of [tablet/capsule/liquid] to be repackaged <input type="checkbox"/> Other:	
Description of Required Manipulation	<input checked="" type="checkbox"/> None (product available in ready-to-dispense package) <input checked="" type="checkbox"/> Repackaging only (e.g. counting; transfer container) <input type="checkbox"/> Other:	
Risk of Exposure	<input checked="" type="checkbox"/> Skin contact Exposure risk minimal, risk is associated with ingestion not due to routine handling <input type="checkbox"/> Ingestion <input type="checkbox"/> Inhalation <input type="checkbox"/> Injection <input type="checkbox"/> Other (specify):	
Alternative Containment Strategies and/or Work Practice	<u>[Engineering Control]</u> (<i>i.e., BSC, containment isolators, CSTDs, temporary designated prep. area</i>)	
	<u>[Administrative Control]</u> (<i>i.e., educational materials, acknowledgement form, training</i>)	
	Hazardous Drug Acknowledgement of Risk Form	
	<u>[PPE Strategies]</u> (<i>i.e., gloves, gowns, booties, head cover, face shield, eye protection, respirators</i>)	
	Chemotherapy Gloves only for any handling	



HD List



MEDICATION NAME ▼	Dosage Form ▼	Antineoplastic (Anticancer) ▼	Hazardous ▼	NIOSH HZD Category ▼	commonly crushed or manipulated solids ▼
Abacavir	tablet, oral solution		X	2	
Abemaciclib	tablet	X	X	1A	
Abiraterone	tablet	X	X	1	

Supplemental Information ▼	MNF handling guideline ▼	Storage/Transportation ▼	BSC (Y/N) ▼	Pharmacy PPE ▼	Nursing precautions ▼
FDA Pregnancy Category C; malignant tumors observed in male and female mice and rats, genotoxic in vivo micronucleus test					
Women who are pregnant or may be pregnant should not handle without protection (e.g., gloves); FDA Pregnancy Category X					

HD Spills



- Facility dependent processes
- Response teams may include EVS, Security and Pharmacy
- Nurse response vs. Spill Team response
 - Determine what a large spill vs. small spill
 - Entity specific
 - MCI : Large Spills (> 50cc) Small Spills (less than or equal to 50cc)

HD Spills



Spill Cleanup



- Personnel must assess the size and scope of the spill
- Obtain a spill kit and don PPE
- Once fully garbed, contain spill using spill kit.
 - Carefully remove any broken glass fragments and place them in a puncture resistant container.
 - Absorb liquids with spill pads from spill kit.
- Spill cleanup should proceed progressively from areas of lesser to greater contamination.
 - Completely remove and place all contaminated material in the HD waste disposal bags.

Spill Cleanup



- Apply a Deactivating/Decontaminating agent liberally to all exposed areas for appropriate dwell time and wipe away all remaining residue
- Rinse the area several times with a cleaning agent and place all materials used for containment and cleanup in disposal bags. Seal bags and place them in the appropriate final container for disposal as hazardous waste.
- Carefully remove all PPE using the inner gloves.
 - Place all disposable PPE into disposal bags. Seal bags and place them into the appropriate final container.
 - Remove inner gloves, contain in a small, sealable bag, and then place into the appropriate final container for disposal as hazardous waste.
- Wash hands thoroughly with soap and water



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Deactivation/Decontamination



- Deactivation: making hazardous substance inert
- Decontamination: transfer of hazardous drug residue from contaminated area to a disposable material
 - Decontamination occurs by inactivating, neutralizing, or physically removing HD residue from non-disposable surfaces (e.g. Hoods) and transferring it to absorbent, disposable materials (e.g., wipes) appropriate to the area being cleaned
- Often used interchangeably
- Deactivating a HD is preferred
 - No single process has been found to deactivate all currently available HDs from different surface materials



Deactivation/Decontamination



- All areas where HDs are handled and all reusable equipment and devices must be deactivated/decontaminated
- Don't use sprays
 - Decontamination/deactivation agents should be applied through the use of wipes wetted with appropriate solution and not delivered as a spray to avoid aerosolizing and/or spreading HD residue



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HD Administration



- Only individuals trained in the administration of HDs should do so
- Nurses who administer HDs and care for patients receiving chemotherapy should meet the requirements of Oncology Nursing Society (ONS)
- Other Considerations
 - MUST use closed system transfer devices for administration when drug allows
 - Limit access for hazardous administration areas to patients receiving therapy and essential personnel
 - Eating, drinking, applying makeup, and the presence of foodstuffs should be avoided in patient care areas while HDs are administered
 - Minimize environmental contamination



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Closed System Transfer Devices



Required for administration



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Closed System Transfer Devices



- USP Chapter 800 describes an additional layer of protection
 - Containment supplemental engineering control
 - Closed System Transfer Devices (CSTD's)
 - A drug transfer device that mechanically prohibits the transfer of environmental contaminants into the system and the escape of HD or vapor concentrations outside the system
- Initial CSTD developed in Europe
 - Compared to surface contamination of similar work areas reported in the literature, the closed system was more effective than the BSC in reducing contamination during preparation



Closed System Transfer Devices



- NIOSH originally defined the CSTD in 2004
 - Did not specify design or performance criteria
- A number of devices marketed as CSTDs have appeared since 2004
 - These devices are designated by the FDA as Class II medical devices
 - Not requiring premarket approval
 - “FDA clears” the new device
- Although some CSTDs have been shown in peer-reviewed studies to limit the potential of generating aerosols and reduce HD contamination in the workplace
 - No surrogate or marker HD has been shown to be superior in measuring CSTD effectiveness or has been universally adopted



Personal Protective Equipment (PPE)



- PPE provides worker protection to reduce exposure to HD and residues
- Disposable PPE must not be re-used
- USP Chapter 800 addresses PPE
 - Receiving
 - Compounding
 - Administration
 - Spill management



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PPE Removal



- PPE used for handling HD should be considered contaminated and disposed of as hazardous
 - Administration
 - Patient care
 - Discard patient waste
 - Compounding
 - Disposing
 - HD spill cleanup
 - Receiving
- Removal of HD gown
 - Done cautiously to avoid transferring contamination
 - Turn the gown inside out, fold it tightly, and discard



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Gloves



- USP Chapter 800 requires that chemotherapy gloves meet ASTM 6978 standards
 - This standard tests gloves for resistance to permeation to a group of HDs selected for characteristics of toxicity, diluent, and ability to permeate standard gloving material

Hazardous Waste Disposal



- Processes differ amongst institutions
 - All hazardous waste disposed of in one bin (BLACK)
 - Separate bins (Trace and Bulk) hazardous waste
 - Reminder! Include chemo gowns



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Environmental Monitoring of HDs



- Surface wipe sampling of healthcare settings for HD contamination is advocated as a means of environmental quality and control
- Determine a benchmark of contamination and then to monitor the effectiveness of safe handling programs
- No acceptable levels of HD surface contamination have been determined by any regulatory agency

Environmental Monitoring of HDs



- Environmental wipe sampling for HD surface residue should be performed routinely
- Surface wipe sampling should include
 - Interior of the hoods and equipment contained within
 - Pass-through chambers
 - Surfaces in staging or work areas near the hood
 - Areas adjacent to hoods (e.g., floors, staging, and dispensing area)
 - Areas immediately outside the cleanroom
 - Patient administration areas



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Environmental Monitoring of HDs



- Multiple Manufacturers on the market
 - Often performed in conjunction with implementation of CSTD's to show effectiveness
- There are no certifying agencies for vendors of wipe sampling kits
 - There is no standard for acceptable limits for HD surface contamination

Environmental Monitoring of HDs



- Surface wipe sampling
 - Method of choice
 - Provides a way to determine the efficacy of HD work practices and cleaning methods
 - As dermal uptake is the most likely route of occupational exposure surface wipe sampling can be a useful tool
 - Can be used for most classes of drugs
- Surface wipe sampling of healthcare settings for HD contamination is advocated as a means of environmental quality and control
- Determine a benchmark of contamination and then to monitor the effectiveness of safe handling programs



Considerations



- Frequency
- Locations
- Medications to test
- Number of samples
- Shipping requirements
- Spill management
- Staff training
- Documentation methods
- Impact of results
 - Baseline
 - Retesting
- Financial impact



Table 1: Results from the March 26, 2019 Wipe Study in ng/ft² and ng/cm²

Wipe	Location	Department	Paclitaxel Concentration ng/ft ² (ng/cm ²)	5-FU Concentration ng/ft ² (ng/cm ²)	Cyclophosphamide Concentration ng/ft ² (ng/cm ²)	Doxorubicin Concentration ng/ft ² (ng/cm ²)	Irinotecan Concentration ng/ft ² (ng/cm ²)
1		Nursing	ND	ND	ND	ND	ND
2		Nursing	ND	ND	ND	ND	ND
3		Pharmacy	ND	ND	ND	ND	ND
4		Pharmacy	ND	ND	ND	ND	ND
5		Pharmacy	38.44 (0.04)	ND	ND	ND	ND
6		Pharmacy	ND	1172.64 (1.26)	82.65 (0.09)	ND	ND

Environmental Monitoring of HDs



- Identifying the root cause
- Implementing change
 - Redesign workflow
 - Ensure proper personal protective equipment
 - Provide additional staff training on cleaning procedures
 - Establish additional decontamination procedures



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Medical Surveillance



- Medical surveillance is part of a comprehensive exposure control program
- Purpose is to minimize adverse effects in personnel
- Involve assessment and documentation of
 - symptom complaints
 - physical findings
 - laboratory values

Medical Surveillance



- Key elements of program
 - Confidentiality
 - Identification of workers with potential risk of exposure
 - Initial baseline assessment (pre-placement) of a worker's health status and medical history.
 - medical and reproductive history
 - work history to assess exposure to HDs
 - physical examination
 - laboratory testing
 - Monitoring of employee health prospectively through periodic surveillance
 - Monitoring of the data to identify prevention failure leading to health effects



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Follow Up Actions



- Perform a post-exposure examination tailored to the type of exposure
- Verify that all engineering controls are in proper operating condition
- Confirmation that employee complied with existing policies. (eg. PPE)
- Develop and document a plan of action that will prevent additional exposure of workers

Follow Up Actions



- Provide follow-up medical survey to demonstrate that the plan implemented is effective
- Ensure that any exposed worker receives confidential notification of any adverse health effect.
- Offer alternative duty or temporary reassignment as appropriate
- Provide ongoing medical surveillance of all workers at risk for exposure to HDs to determine whether the plan implemented is effective

References



- USP Chapter <797> Pharmaceutical Compounding-Sterile Preparations. United States Pharmacopeia 40-National Formulary 35.; 2019.
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